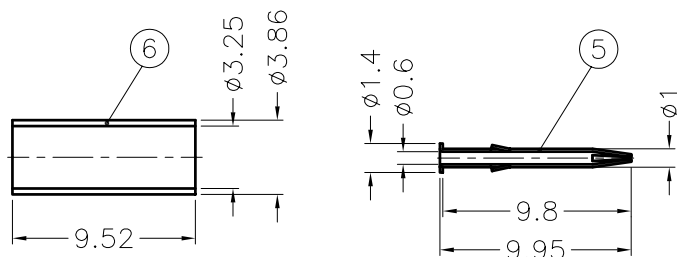


REVISIONS				
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE		
A3	F-6	ADDED PPAP NOTES\N/A\10-03-04'		

REMARK:1. NO.2 MUST WITHSTAND A 4 lbs. MIN. PUSHOUT FORCE FROM NO.1 AFTER STAKING OPERATION
2. REMARK 1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.1

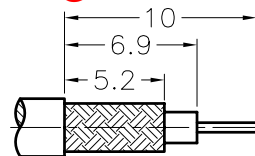
- (1. 打四點後零件 2 由零件 1 推出至少必須承受 4 磅推力)
(2. 打四點後除需符合備註 1 要求外 且不可擊穿零件 1)



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

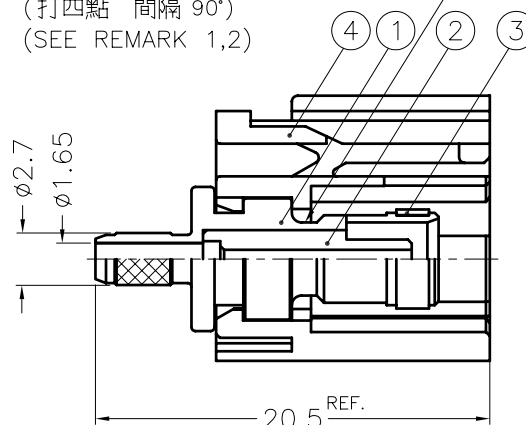
1. ZINC DIECAST PER JIS H5301 ZDC2 OR EQUIVALENT
2. PHOSPHOR BRONZE PER QQ-B-750
3. NICKEL PL. 60 MIN. THICK OVER COPPER STRIKE
4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
5. TEFLON MIL-P-19468 ; ASTM D-1710 OR EQUIVALENT
6. COPPER PER ASTM B-75 ALLOY C12200 OR EQUIVALENT
7. NYLOY66(WITH 30% GLASS FIBER) PER GINAR TECHNOLOGY CO., LTD.GRADE A0520FN-03 OR EQUIVALENT
8. NICKEL PL. 60 MIN. THICK OVER COPPER PL. 300 MIN. THICK
9. BERYLLIUM COPPER JIS C1720R-1/4H OR EQUIVALENT

1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4 OR 5
POSITIONER K727
3. SEE 349-50713 FOR DETAILED
CABLE ASSEMBLY INSTRUCTIONS



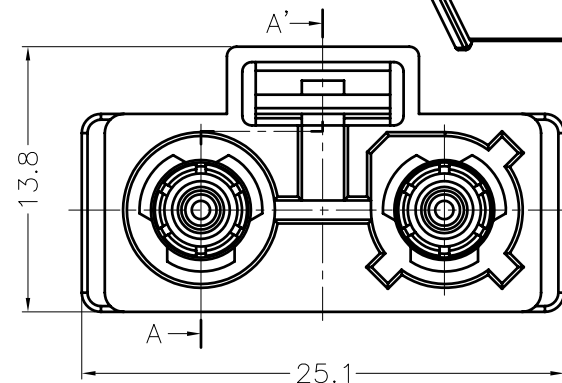
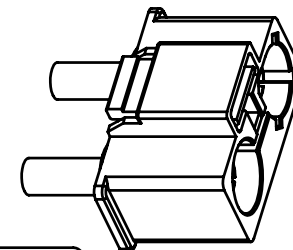
RECOMMENDED
CABLE STRIPPING DIM'S
(建議剝線尺寸)

STAKE IN 4 PLACES
EQUALLY SPACED 90° APART
(打四點 間隔 90°)
(SEE REMARK 1,2)



A-A' SECTION
(A-A' 剖面)

CONFIGURATION CONTROL:
NO CHANGES PERMITTED TO DRAWING WITHOUT
PPAP QUALIFIED CUSTOMER APPROVAL



TABLE

KEY CODING	PART NO.	DRAWING NO.	ITEM NO.	LOCK COVER
A	2FA2-NASJ-C01-0	FKT6121AW-012-NT30G-50	FK7121AFA36NC5F	FKLC20501A
B	2FA2-NBSJ-C01-0	FKT6121BW-012-NT30G-50	FK7121AFB36NC5F	FKLC20502A
C	2FA2-NCSJ-C01-0	FKT6121CW-012-NT30G-50	FK7121AFC36NC5F	FKLC20503A
D	2FA2-NDSJ-C01-0	FKT6121DW-012-NT30G-50	FK7121AFD36NC5F	FKLC20504A
E	2FA2-NESJ-C01-0	FKT6121EW-012-NT30G-50	FK7121AFE36NC5F	FKLC20505A
F	2FA2-NFSJ-C01-0	FKT6121FW-012-NT30G-50	FK7121AFF36NC5F	FKLC20506A
G	2FA2-NGSJ-C01-0	FKT6121GW-012-NT30G-50	FK7121AFG36NC5F	FKLC20507A
H	2FA2-NHSJ-C01-0	FKT6121HW-012-NT30G-50	FK7121AFH36NC5F	FKLC20508A
I	2FA2-NISJ-C01-0	FKT6121IW-012-NT30G-50	FK7121AFI36NC5F	FKLC20509A
K	2FA2-NKSJ-C01-0	FKT6121KW-012-NT30G-50	FK7121AFK36NC5F	FKLC20510A
Z	2FA2-NZSJ-C01-0	FKT6121ZW-012-NT30G-50	FK7121AFZ36NC5F	FKLC20511A

						DIMENSIONS ARE IN MILLIMETERS				PART NO. 2FA2-NXSJ-C01-0		Amphenol Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China TITLE FAKRA TWIN SMB CRIMP JACK (FOR RG-174/U,188A/U,316/U) DRAWING NO. FKT6121XX-012-NT30G-50 ITEM NO. FK7121AFX36NC5F			
						UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4				APPROVED COASE				DATE	
										CHECKED CHARLEY				DATE 11-03-04'	
										DRAWN JERRY				DATE 11-03-04'	
6	FERRULE	NOTE 6	NOTE 3	2	FKFR00101A	SCALE	2.5/1	ISSUE	A3	FILE NO. F:\DWG\FKT\6121XX\012\50\NT30G-A3SZ					
5	CONTACT PIN	NOTE 2	NOTE 4	2	FKCP01801A										
4	LOCK COVER	NOTE 7		1	SEE TABLE										
3	RETAINER RING	NOTE 9	NATURAL	2	FKRR00101A										
2	INSULATOR	NOTE 5	NATURAL	2	FKNS00302A										
1	BODY	NOTE 1	NOTE 8	2	FKBD03001A										
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.										