

Installation Instructions

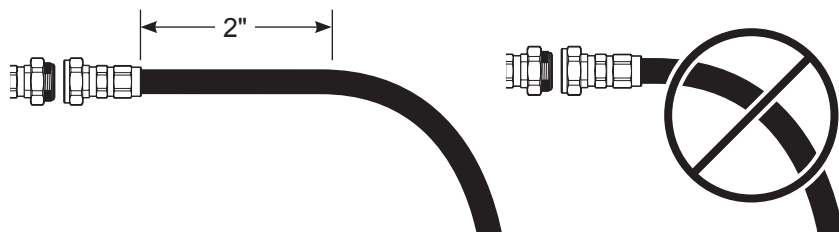
Installation of HELIAX® Jumper Products

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Andrew Institute offers installation training.

1 Maintain 2-inch straight cable length behind the cable.

Do not hold the connector and bend the cable directly behind it, rather hold the cable adjacent to the connector to keep stress from the cable/connector junction.



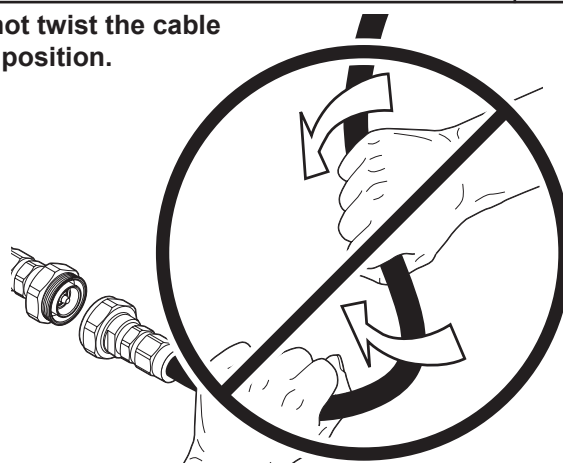
2 Do not exceed the cable minimum bend radius.

Single Bend Radius Table*	
Cable	Radius, inches
FXL-540	2.0 (51mm)
LDF4	2.0 (51mm)
FSJ4	1.25 (31.8mm)
SFX-500	1.25 (31.8mm)

*Note: Requires use of mandrel to achieve single bend radius.

3 Route and form the cable in place prior to attaching the coupling nuts.

4 Do not twist the cable into position.

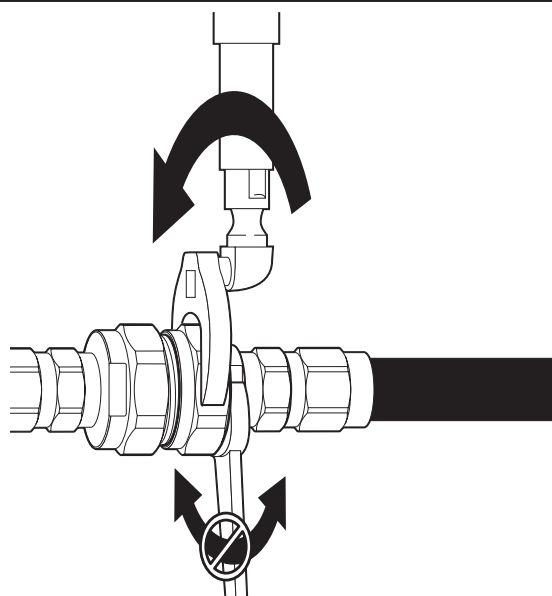


5 Do not attach the connector coupling nut of one jumper connector and leave the opposite end hanging unattached.

6 Tighten the coupling nuts per manufacturer or industry specifications.

- Use of a torque wrench on coupling nut is recommended.
- Use two wrenches. Place the torque wrench on the coupling nut, while simultaneously keeping the connector front body stationary using a second wrench. This will properly activate/compress the sealing gaskets to keep moisture out and allows for the most consistent and best possible electrical results.
- On site, under-torqued coupling nuts are a leading cause of sweep difficulties.

Connector Interface Type	Tightening Torque
7/16 DIN	18-22 lb-FT (25-30 N*m)
Type N	15-20 lb-IN (1.7-2.3 N*m)
4.1/9.5 DIN	88-132 lb-IN (10-15 N*m)
4.3-10	44-70 lb-IN (5-8 N*m)



Andrew LLC

Customer Service 24 hours

U.S.A., Canada, Mexico:

for HELIAX® AVA Cables call 1-800-255-1479

for HELIAX® SFX, FXL Cables call 1-888-235-5732

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