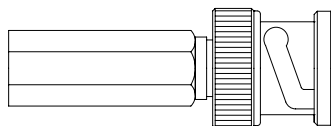


Assembly Instructions-C28 BNC

Amphenol®

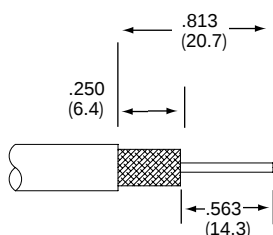
SURETWIST® PLUG



BNC SURETWIST® plug

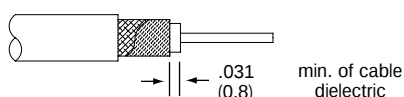
Amphenol Number	Connector Type	Cable RG-/U
31-5136	BNC Plug	59
31-5136-RFX	BNC Plug	59
31-5137	BNC Plug	58
31-5137-RFX	BNC Plug	58

Step 1



Step 1 Strip cable as shown. Take care not to nick center conductor or outer braid.

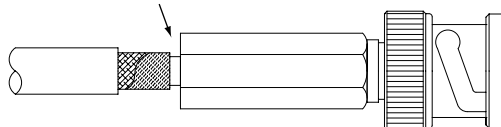
Step 2



Step 2 Twist outer braid in a clockwise direction so that at least 1/32" of cable dielectric is bared, and braid is left flat. (Stray or loose braid can cause shorts.)

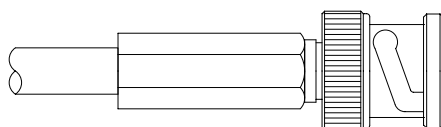
Step 3

Back end of connector and cable dielectric flush, center conductor in place



Step 3 Gently insert center conductor into back end of connector, "feeling" it into the guide hole. (If center conductor is NOT properly in place, about 1/8" of center conductor will show at the back end. Reinsert until cable dielectric reaches position shown in illustration.)

Step 4



Step 4 Push the cable firmly home (as far as possible). Then screw the connector onto the cable in a clockwise direction until it stops. Assembly is complete.