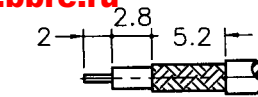


ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
B	A-3	NO.5 WAS CHANGED\RD-DM92022001L\02-20-03'

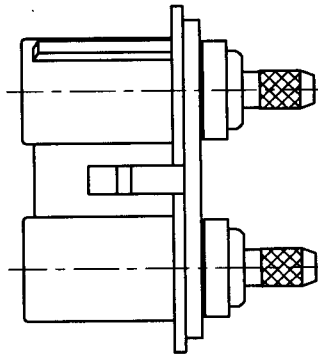
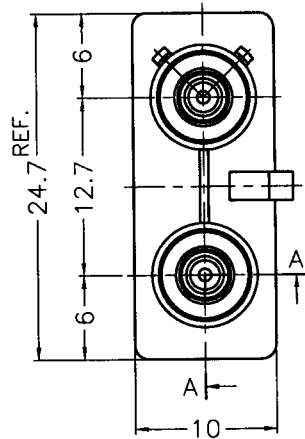
CONFIGURATION CONTROL:
NO CHANGES PERMITTED TO DRAWING WITHOUT
PPAP QUALIFIED CUSTOMER APPROVAL

REMARK:1. NO.2 MUST WITHSTAND A 4 lbs. MIN.
PUSHOUT FORCE FROM NO.1 AFTER STAKING
OPERATION
2. REMARK 1 IS MAINTAINED BY STAMPING THE
FOUR POINTS SHOWN ON THE DRAWING WITHOUT
PUNCTURING NO.1

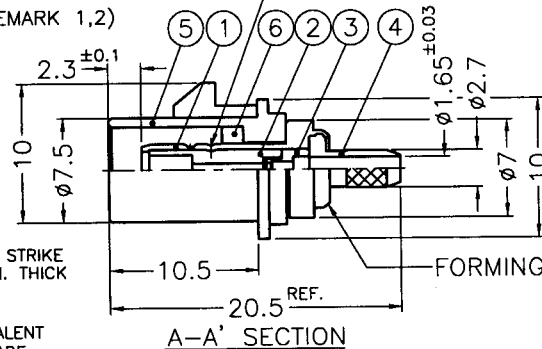


RECOMMENDED CABLE STRIPPING DIM'S

1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4 OR 5
POSITIONER K727

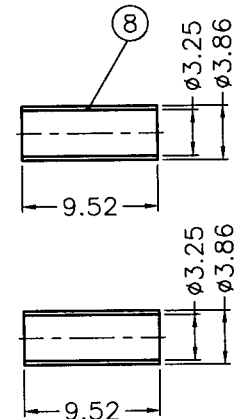
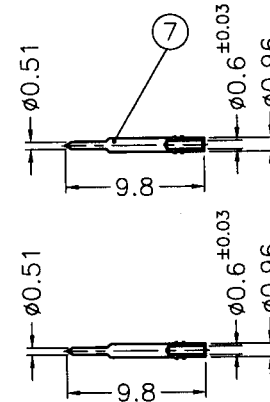


STAKE IN 4 PLACES -
EQUALLY SPACED 90°
APART
(SEE REMARK 1,2)



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS PER QQ-B-626, ALLOY 360, 1/2 H
2. NICKEL PL. 60 MIN. THICK OVER OPTIONAL COPPER STRIKE
3. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER OPTIONAL COPPER STRIKE
4. TEFLON MIL-P-19468 OR EQUIVALENT
5. COPPER PER ASTM B-75 ALLOY C12200 OR EQUIVALENT
6. PBT(WITH 15% GLASS FIBER) PER CHANG CHUN GRADE 4115202 OR EQUIVALENT



TABLE

KEY CODING	PART NO.	DRAWING NO.	ITEM NO.	LOCK COVER
A	FA2-NASP-C01-9	FKT1121AW-005-NT30G-50	FK2121ACA36NC5F	FKLC40101B
B	FA2-NBSP-C01-9	FKT1121BW-005-NT30G-50	FK2121ACB36NC5F	FKLC40102B
C	FA2-NCSP-C01-9	FKT1121CW-005-NT30G-50	FK2121ACC36NC5F	FKLC40103B
D	FA2-NDSP-C01-9	FKT1121DW-005-NT30G-50	FK2121ACD36NC5F	FKLC40104B
E	FA2-NESP-C01-9	FKT1121EW-005-NT30G-50	FK2121ACE36NC5F	FKLC40105B
F	FA2-NFSP-C01-9	FKT1121FW-005-NT30G-50	FK2121ACF36NC5F	FKLC40106B
G	FA2-NGSP-C01-9	FKT1121GW-005-NT30G-50	FK2121ACG36NC5F	FKLC40107B
H	FA2-NHSP-C01-9	FKT1121HW-005-NT30G-50	FK2121ACH36NC5F	FKLC40108B
I	FA2-NISP-C01-9	FKT1121IW-005-NT30G-50	FK2121ACI36NC5F	FKLC40109B
K	FA2-NKSP-C01-9	FKT1121KW-005-NT30G-50	FK2121ACK36NC5F	FKLC40110B
Z	FA2-NZSP-C01-9	FKT1121ZW-005-NT30G-50	FK2121ACZ36NC5F	FKLC40111B

8	FERRULE	NOTE 5	NOTE 2	2	FKFR00101A	DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4	PART NO. FA2-NXSP-C01-9				Amphenol Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China	
7	CONTACT PIN	NOTE 1	NOTE 3	2	FKCP00101A		APPROVED MARK CHU		DATE 05-02-03'			
6	RING	NOTE 1	NOTE 2	2	FKLR00101A		CHECKED COASE WANG		DATE 05-02-03'		DRAWING NO. FKT1121XX-005-NT30G-50	
5	LOCK COVER	NOTE 6		1	SEE TABLE		DRAWN LILY CHIU		DATE 05-02-03'		ITEM NO. FK2121ACX36NC5F	
4	BARREL	NOTE 1	NOTE 2	2	FKBR00101B							
3	INSULATOR	NOTE 4	NATURAL	2	FKNS00201A							
2	INSULATOR	NOTE 4	NATURAL	2	FKNS00101A							
1	BODY	NOTE 1	NOTE 2	2	FKBD00101A							
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	2/1	ISSUE	B	FILE NO. F:\DWG\FKT\1121XX\005\50\NT30G-B-PPAP		