

Straight Male(P) FAKRA Cable Assembly Instructions (FAKRA C4)

- STEP 1.

All parts of the connector are shown.

LOCK COVER

MAIN BODY

CONTACT PIN

FERRULE
- STEP 2.

Strip the cable as shown.

A

B

C
- STEP 3.

Press the LOCK COVER into the PANEL.

PANEL
- STEP 4.

Insert inner conductor into the CONTACT PIN and crimp it.

CRIMP
- STEP 5.

Slide the FERRULE onto the cable, and insert the MAIN BODY into the braid and dielectric.
- STEP 6.

Slide the FERRULE over the braid and crimp it.

CRIMP
- STEP 7.

Insert the MAIN BODY into the LOCK COVER until a "Click" is obtained.

Cable Group	Stripping Length(mm)			Center Contact Crimp Tool	Ferrule Crimp Size
	A	B	C		
1	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)
4	.118"(3 mm)	.067"(1.7 mm)	.327"(8.3 mm)	AFM8	Hex .213"(5.41 mm)
10	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.

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